



Creates a 25% smaller Pocket-Hole. Perfect for 1/2" material.



Traditional design features compatibility with Kreg Jig® (K4) and Kreg Jig® Master System (K3)

# Micro Pocket™ Drill Guide

Made in the U.S.A.



ITEM# KJMICRODGB Card

The Micro Pocket™ Drill Guide helps you create 25% smaller Pocket-Holes, perfect for use in 1/2" material. This smaller Pocket-Hole is also easier to drill and generally less noticeable on your project. Designed for use with the Kreg Jig® (K4) and Kreg Jig® Master System (K3) only.

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**Pocket Hole Accessory**



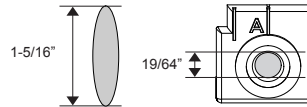
## Micro Pocket™ Drill Guide Instructions

ITEM# KJMICRODGB Instructions

This Drill Guide is designed to work with both the Kreg Jig® (K4) and Kreg Jig® Master System (K3). For the best possible performance, we recommend that you use a genuine Kreg stepped drill bit to form the Pocket-Holes.

Standard Pocket-Holes are created with a 3/8" diameter bit, resulting in a finished Pocket-Hole which is 1-9/16" in length. The Micro-Pocket Drill Guide and Micro Pocket Drill Bit help you create a hole which is roughly 25% smaller, allowing you to work with smaller stock and more easily conceal individual Pocket-Holes from view. Due to the smaller size only Kreg Pan Head (SPS) screws are recommended for use with this product.

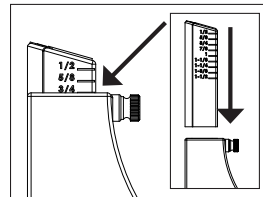
Micro-Pocket Drill Guide



### Setting the Jig

Lines molded into the side of the Drill Guide are labeled with fractional designations that represent the thickness of the material that is being drilled. If you are drilling a pocket hole in 3/4" material, align the 3/4" marking to the top of the base opening, and lock it in place using the thumb screw.

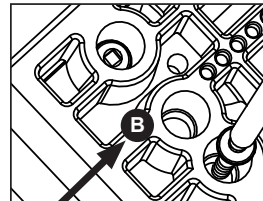
To accurately set your depth collar, use the built in depth gauge and instruction manual included with your Kreg Jig® or Kreg Jig® Master System.



### Using the Drill Guide Separately

There are times when it is not convenient to use your Kreg Jig's base and it's awkward to clamp the Drill Guide in position. For these occasions, the Micro-Pocket™ Drill Guide has been specially designed to accept two SML head style screws to hold the Drill Guide in position while drilling the Pocket-Hole.

(CAUTION: You must use the center drill guide hole "B" when drilling.)



### Working with 1/2" Material

When drilling Micro Pocket™ Holes in 1/2" material the standard setting will leave your screw close to the wood's surface and without the ability to plug the Pocket-Hole. In order to create a 'pluggable' Micro Pocket™ hole in 1/2" material, you'll need to follow these simple steps to compensate:

- Set your Drill Guide for 1/2" material, as normal
- Set your Stop Collar for 5/8" material
- Replace standard 1" screws with the shorter 3/4" version (SPS-F075)

Thank you for your purchase. For more information on Kreg products and to see a complete list of Kreg Jig® accessories, visit us online at [www.kregtool.com](http://www.kregtool.com).

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